



**Industry Leader in ST-80
Overhauls, Repairs,
Exchanges and Spare Parts**

**ST-80
Iron Roughnecks**



OVERHAULS

Ranger has the ability and experience to overhaul complete ST-80 units. Our process includes degreasing, disassembly, dimensional and MPI inspections, crack repairs, machine work, custom upgrades, installation of new parts, paint, assembly, and functional testing. Each overhaul is tailored to the customer's requirements and a thorough data package will be provided upon delivery.

BEFORE



AFTER



PARTS

Ranger is superior to other repair facilities in that we manufacture our own spare parts. Our in house machining capabilities allow for quicker lead times and better prices for our customers. All of our parts are thoroughly tested and inspected to ensure complete interchangeability with OEM parts. We also lean on industry experience and customer feedback to manufacture custom upgraded parts that increase both performance and safety.



Upper Die Kits



Lower Die Assemblies



Knurled Rollers



Bushings



Trunnions



Roller Shafts



Pistons



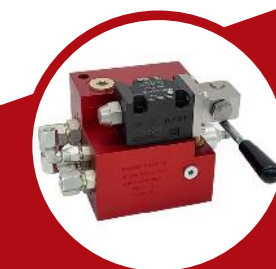
Base Plate Assemblies



Gauges



Motors



Manifolds



Bolts

Complete line of ST-80 parts in stock.

Warehouses in Willis, Texas and Midland, Texas



ISO - 3138

REPAIRS

We are able to assist our clients by repairing all major components of an ST-80. Ranger has developed certified weld and repair procedures that allow us to salvage most major items that others may deem non-repairable.



Q1 - 3059



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Contact us today for a quote! sales@irefze.com



Ranger's welders and welding procedures are both certified according to ASME Sec. IX, AWS (Structural Steel), and ASTM A488 (Welding of Cast Steel).

Our CNC and manual machine shops give us the ability to make major repairs and custom upgrades to all components of the ST-80.



Ranger preforms magnetic particle inspections (MPI) throughout our repair and manufacturing process. Our in house Non-destructive testing (NDT) inspectors are certified in magnetic particle, liquid penetrant, and visual inspections in accordance with the American Society for Non-destructive Testing's Recommended Practice SNT-TC-1A.

Transmission repairs and testing

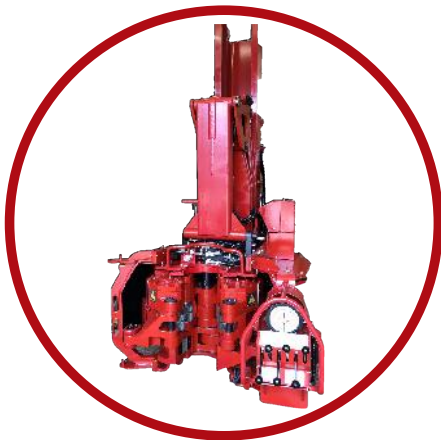




EXCHANGES

Ranger offers exchanges on complete units and individual components of the ST-80. For those that want a quick exchange and immediate delivery, simply send us your core and we will ship you a refurbished replacement. Contact us for details and pricing.

Complete ST-80



Upper Jaws



Lower Jaws



Spinning Wrenches

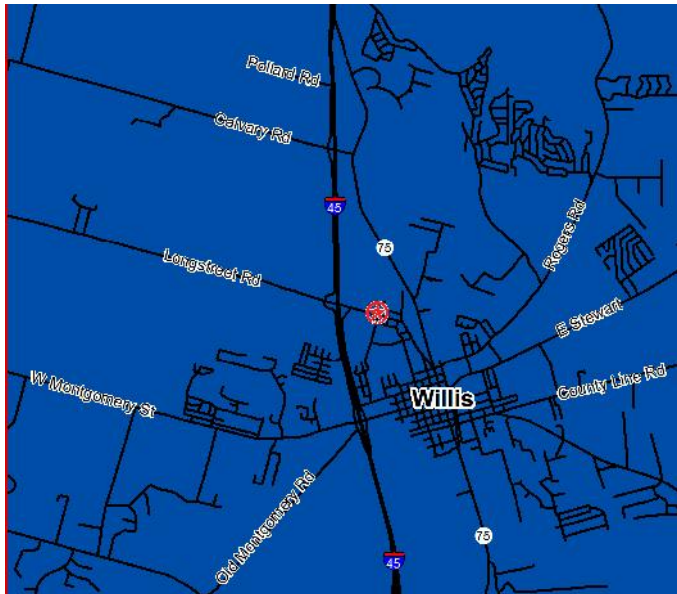


Cylinders



Gauges

Ranger Locations



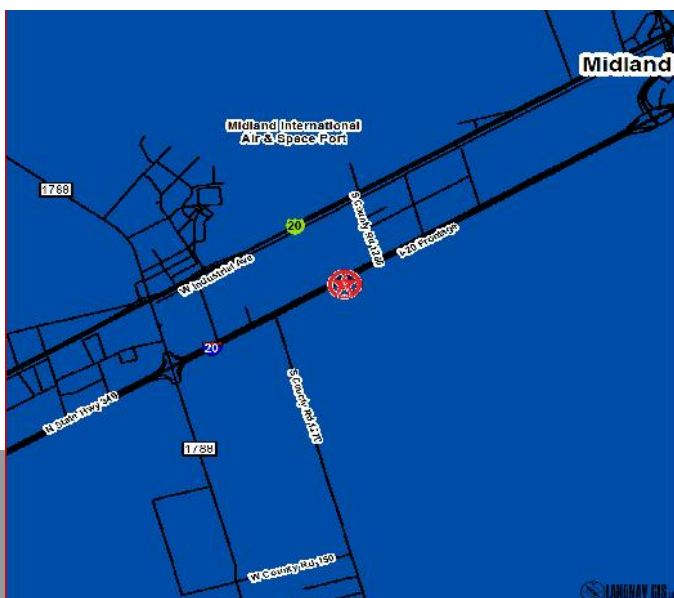
Main Office

224 Longstreet Road

Willis, Texas 77378

P : 936-856-4182

F : 936-856-0546



Midland Warehouse

8409 W Interstate 20, Suite 7

Midland, Texas 79706

Contact us today for quotes, parts or trouble shooting
936-856-4182



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Ranger International Distributors



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Ranger Oilfield Products, LLC strives to exceed customer requirements and to continually improve our Quality Management System through stringent procedures and controls in all stages of manufacturing processes.



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MENA Region Agent:



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